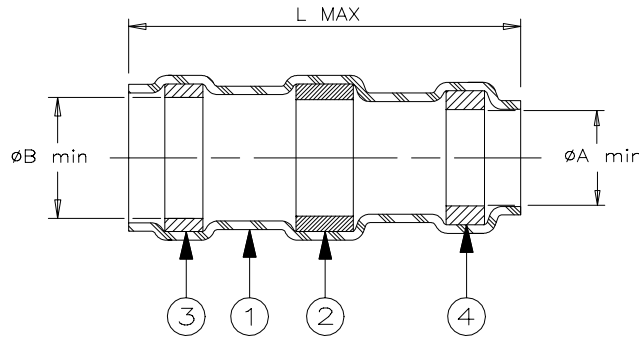


SPECIFICATION CONTROL DRAWING



PRODUCT REVISION		Product dimensions			Cable dimensions			
Product Name		L MAX	øA min	øB min	øD MAX	øE min	øG MAX	J ±0.5 (±0.02)
D-100-00	P	17.25 (0.680)	2.8 (0.110)	3.15 (0.125)	3.15 (0.125)	1.40 (0.055)	2.7 (0.105)	7 (0.275)

APPLICATION

These parts are designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed, having tin or silver plated copper shields.

Install using Raychem-approved convection or infrared tools in accordance with Raychem assembly procedure RCPS-100-70.

PERFORMANCE

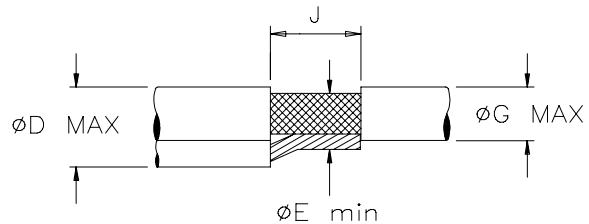
Assemblies will meet requirements of Raychem specification RT-1404 and National Aerospace Standard NAS-1747.

Temperature range:
-55°C to +150°C.

TECHNICAL DETAILS

ITEM	DESCRIPTION	MATERIAL
①	Heat-shrinkable insulation sleeve Transparent blue.	Radiation cross-linked polyvinylidene fluoride.
②	Solder preform with flux.	Sn63 Pb37 solder alloy with mildly activated rosin flux. Thermal indicator: violet
③	Meltable ring. color: grey	Thermally stabilized thermoplastic.
④	Meltable ring. color: grey	Thermally stabilized thermoplastic.

For best results, prepare the cable as shown:



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Raychem	THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025	TITLE: SOLDERSLEEVE SHIELD TERMINATOR	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.			DOCUMENT NO: D-100-00
TOLERANCES: 0.00 --- 0.0 --- 0 ---	ANGLES: --- ROUGHNESS IN MICRON	RAYCHEM RESERVES THE RIGHT TO AMEND THIS DRAWING AT ANY TIME. USERS SHOULD EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.		
CAD FILE: D961386	REPLACES: D10000	DRAWN: J.JUDGE	SIZE: A	SCALE: $\frac{1}{1}$
		REV: 2	DATE: 12-30-96	SHEET: 1 OF 1